

# TRANSFER BOX

---

## TORQUE FIGURES

---

Drain plug	30 Nm	22 lbf.ft
Differential carrier bolts	60 Nm	44 lbf.ft
Differential bearing nut	72 Nm	53 lbf.ft
Differential lock selector lever nut	15 Nm	11 lbf.ft
* Front and rear output housing bolts	25 Nm	18 lbf.ft
Output flange nuts	162 Nm	120 lbf.ft
* Differential lock selector housing bolts	25 Nm	18 lbf.ft
High/low selector housing bolts	25 Nm	18 lbf.ft
* Intermediate shaft retaining plate bolt	25 Nm	18 lbf.ft
* Bottom cover bolts	25 Nm	18 lbf.ft
* Bearing housing cover plate bolts and stud nut	25 Nm	18 lbf.ft
Transmission brake backplate bolts	70 Nm	52 lbf.ft
Interlock solenoid cover bolts - if fitted	10 Nm	8 lbf.ft

\* Apply Loctite<sup>®</sup> 290 to threads